

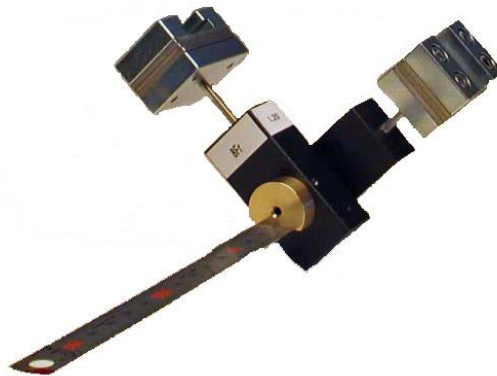
PP 37-00
CROSS PUNCH PRESS

Product Description

With the punch tool PP 37-00, 2 x 2 round lateral eyes are punched in disposable medical catheter tubes.

The punching tools are mounted in the punch press and powered by 2 pneumatic cylinders. These are operated by a foot pedal.

An eye pattern of 2 x 2 round lateral eyes is punched in each operation. The 2 eyes are punched 90° opposite for each other. Additional eyes are punched by forwarding the tube to the next eye punch press position. The eye position can be read on the ruler.



PP 37-00 CH-8 cross punch tool

Production capacity:

The production capacity is between 800-1.400 units per hour. Depending on the CH size of the tube and the experience of the operator.

Tube specifications:

Tube Diameter: CH/Fr 4-35. (One punching tool is used for each CH size/eye pattern)
Tube Material: Most thermoplastics.
Tube Length: Infinite.

Installation:

Required Space: Length app. 250mm, width 250mm, height 250mm.
Compressed Air: 6-8 bars of cleaned and dried air.

Environment:

It is recommended to operate the machine in a clean environment.

SOEBYGAARD MACHINE DESIGN

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