



BO 02-03/04
MULTIPLE EYE DRILLING

Product Description

The drilling machine is designed to drill 3 or 4 eyes in a thermoplastic material.

The eyes are positioned 60 / 90 degrees to each other, and with minimum distance between upper and lower eye pattern.

The raw tube is vertically inserted into the machine. After operation starts up, the drilling process will continue automatically.

As an extra feature, only upper or lower eye pattern drilling can be selected.

The drilling machine must be connected to a vacuum filter pump, to remove the drill waste.

Production capacity:

The production capacity is between 300-600 units per hour. Depending on the CH size of the tube and the experience of the operator.

Tube specifications:

Tube Diameter:	CH/Fr 8-42.
Tube Material:	Most thermoplastics.
Tube Length:	Infinite.
Tube Shape:	Nelaton, Tieman, Coude, round open/closed.

Installation:

Power:	1x230 V AC 50-60Hz 10A.
Compressed Air:	8 bars of cleaned and dried air. 200 l/min.

Environment:

It is recommended to operate the machine in a clean environment.